

22. (Currently amended) A method comprising:

forming a device isolation layer in a substrate to define a low voltage region, a high voltage region, and a cell array region therein;

forming a first gate insulating layer on the substrate in the low voltage region;

forming a second gate insulating layer on the substrate in the high voltage region;

forming a first conductive layer overlying the low voltage region and the high voltage region;

forming a triple layer on the first conductive layer and on the substrate in the cell array region, the triple layer including a tunneling insulating layer, a charge storage layer, and a blocking insulating layer; and

forming a second conductive layer on the triple layer.

31. (Currently Amended) A method comprising:

providing a substrate that includes a low voltage region, a high voltage region, and a cell array region;

forming a first gate insulating layer in the low voltage region;

forming a second gate insulating layer in the high voltage region;

forming a first conductive layer on a first the first gate insulating layer and the second gate insulating layer;

forming a triple layer ~~over the substrate where~~ on the first conductive layer ~~formed~~ and on the cell array region, the triple layer including a tunneling insulating layer, a charge storage layer, and a blocking insulating layer;

forming a second conductive layer over the triple layer;

forming a trench type device isolation layer in the substrate to isolate the low voltage region, the high voltage region, and the cell array region from each other;

forming a high conductivity layer over the ~~resulting structure~~ substrate;

patterning the high conductivity layer, the second conductive layer, the triple layer, the second gate insulating layer, and the first gate insulating layer to form a second gate pattern in the high voltage region and a first gate pattern in the low voltage region;

patterning the high conductivity layer, the second conductive layer, and the triple layer to ~~form a~~ form a cell gate pattern in the cell array region;

removing portions of the high conductivity layer, the second conductive layer, and the triple layer from the second gate pattern and the first gate pattern to form a butting region that exposes the first conductive layer;

forming an interlayer insulating layer over the ~~resulting structure~~ substrate;  
patterning the interlayer insulating layer to form contact holes that expose portions of the butting regions; and  
filling the contact holes with contact plugs.

27. (Currently Amended) The method of claim 25, wherein the substrate further includes a resistor region, the method further comprising:

forming the second gate insulating layer, the first conductive layer, the triple layer, and the second conductive layer on the resistor region;

patterning the second conductive layer, the triple layer, the first conductive layer, and the second gate insulating layer, thereby forming a resistor pattern in the resistor region;

removing the second conductive layer and the triple layer from the resistor pattern;

forming the interlayer insulating layer on the resistor pattern; and  
forming a contact hole exposing a portion of the first ~~conductive~~ conductive layer by patterning the interlayer insulating layer.

33. (Currently amended) The method of claim 31, wherein the substrate further includes a resistor region, the method further comprising:

forming the second gate insulating layer, the first conductive layer, the triple layer, the second conductive layer, and the high-conductivity layer in the resistor region,

patterning ~~the resulting structure,~~ the high-conductivity layer, the second conductive layer, the triple layer, the first conductive layer, and the second gate insulating layer, thereby forming a resistor pattern in the resistor region;

removing the high-conductivity layer, the second conductive layer, and the triple layer from the resistor pattern;

forming an interlayer insulating layer over the resistor pattern; and

forming a contact hole in the interlayer insulating layer to extend over only the resistor pattern.

36. (Currently Amended) A method comprising:

forming a device isolation layer on a substrate to define a low voltage region, a high voltage region, and a cell array region;

forming a first gate insulating layer on the substrate in the low voltage region;

forming a second gate insulating layer on the substrate in the high voltage region;

forming a first conductive layer over the first gate insulating layer in the low voltage region and the second gate insulating layer in the high voltage region;

forming a triple layer on the substrate of the cell array region and on the first conductive layer, the triple layer including a tunneling insulation layer, a charge storage layer, and a blocking insulation layer;

forming a second conductive layer on the triple layer;

removing the second conductive layer and the triple layer from the low voltage region and the high voltage region;

forming a high conductivity layer on the first conductive layer in the low voltage region and in the high voltage region, and on the second conductive layer in the cell array region; **and**

patterning the high conductivity layer, the first conductive layer, the first gate insulation layer, and the second gate insulation layer to form a first gate pattern in the low voltage region and a second gate pattern in the high voltage region; and

patterning the high conductivity layer, the second conductive layer, and the triple layer to form a cell gate pattern in the cell array region.

39. (New) The method of claim 36, wherein the substrate further includes a resistor region, the method further comprising:

forming the second gate insulating layer, the first conductive layer, the triple layer, the second conductive layer, and the high-conductivity layer in the resistor region;

patterning ~~the resulting structure, the high-conductivity layer, the second~~  
**conductive layer, the triple layer, the first conductive layer, and the second gate**  
**insulating layer**, thereby forming a resistor pattern in the resistor region;

removing the high conductivity layer, the second conductive layer, and the triple layer from the resistor pattern to expose the first conductive layer of the resistor pattern;

forming the interlayer insulating layer over the first conductive layer of the resistor pattern; and

forming a contact hole through the interlayer insulating layer that extends only over the resistor pattern.

40. (Currently Amended) A method comprising:
- providing a substrate that includes a low voltage region, a high voltage region, and a cell array region;
  - forming a first gate insulating layer in the low voltage region;
  - forming a second gate insulating layer in the high voltage region;
  - forming a first conductive layer on the first gate insulating layer and second gate insulating layer;
  - forming a triple layer on the substrate of the cell array region and on the first conductive layer, the triple layer including a tunneling insulating layer, a charge storage layer, and a blocking insulating layer;
  - forming a second conductive layer on the triple layer;
  - removing the second conductive layer and the triple layer from the low voltage region and the high voltage region;
  - forming a trench type device isolation layer to isolate the low voltage region, the high voltage region, and the cell array region from each other;
  - forming a high conductivity layer over the ~~resulting structure~~ **substrate**;
  - patterning the high conductivity layer and ~~layer, the~~ second conductive layer, and the triple layer ~~to~~ **layer to** form a cell gate pattern in the cell array region,
  - patterning the high ~~conductive~~ **conductivity** layer, the first conductive layer, the first gate insulating layer, **and** the second insulating layer to form a first gate pattern in the low voltage region, and to form a second gate pattern in the high voltage region;

forming an interlayer insulating layer over the ~~resulting structure~~ substrate;  
patterning the interlayer insulating layer to form contact holes that expose a portion of the high conductivity layer of each of the cell gate pattern, the first gate pattern, and the second gate pattern; and  
filling the contact holes with contact plugs.

41. (Currently Amended) The method of claim 40, further comprising:  
forming the first gate insulating layer and the first conductive layer in the cell array region; **and**  
removing the first conductive layer in the cell array region, thereby exposing the substrate in the cell array region.

42. (Currently Amended) The method of claim 40, wherein the substrate further includes a resistor region, the method further comprising:  
forming the second gate insulating layer in the resistor region;  
forming the second gate insulating layer, the first conductive layer, the triple layer, the second conductive layer, and the high-conductivity layer in the resistor region;  
patterning ~~the resulting structure~~, **the high-conductivity layer, the second conductive layer, the triple layer, the first conductive layer and the second gate insulating layer**, thereby forming a resistor pattern in the resistor region;  
removing the high conductivity layer, the second conductive layer, and the triple layer from the resistor pattern to expose the first conductive layer of the resistor pattern;  
forming the interlayer insulating layer over the first conductive layer of the resistor pattern; and  
forming a contact hole that exposes only the resistor pattern.